

TABLE 13 Type R Thermocouple— thermoelectric voltage as a function of temperature (°C); reference junctions at 0 °C

°C	0	1	2	3	4	5	6	7	8	9	10	°C
Thermoelectric Voltage in Millivolts												
-50	-0.226											-50
-40	-0.188	-0.192	-0.196	-0.200	-0.204	-0.208	-0.211	-0.215	-0.219	-0.223	-0.226	-40
-30	-0.145	-0.150	-0.154	-0.158	-0.163	-0.167	-0.171	-0.175	-0.180	-0.184	-0.188	-30
-20	-0.100	-0.105	-0.109	-0.114	-0.119	-0.123	-0.128	-0.132	-0.137	-0.141	-0.145	-20
-10	-0.051	-0.056	-0.061	-0.066	-0.071	-0.076	-0.081	-0.086	-0.091	-0.095	-0.100	-10
0	0.000	-0.005	-0.011	-0.016	-0.021	-0.026	-0.031	-0.036	-0.041	-0.046	-0.051	0
0	0.000	0.005	0.011	0.016	0.021	0.027	0.032	0.038	0.043	0.049	0.054	0
10	0.054	0.060	0.065	0.071	0.077	0.082	0.088	0.094	0.100	0.105	0.111	10
20	0.111	0.117	0.123	0.129	0.135	0.141	0.147	0.153	0.159	0.165	0.171	20
30	0.171	0.177	0.183	0.189	0.195	0.201	0.207	0.214	0.220	0.226	0.232	30
40	0.232	0.239	0.245	0.251	0.258	0.264	0.271	0.277	0.284	0.290	0.296	40
50	0.296	0.303	0.310	0.316	0.323	0.329	0.336	0.343	0.349	0.356	0.363	50
60	0.363	0.369	0.376	0.383	0.390	0.397	0.403	0.410	0.417	0.424	0.431	60
70	0.431	0.438	0.445	0.452	0.459	0.466	0.473	0.480	0.487	0.494	0.501	70
80	0.501	0.508	0.516	0.523	0.530	0.537	0.544	0.552	0.559	0.566	0.573	80
90	0.573	0.581	0.588	0.595	0.603	0.610	0.618	0.625	0.632	0.640	0.647	90
100	0.647	0.655	0.662	0.670	0.677	0.685	0.693	0.700	0.708	0.715	0.723	100
110	0.723	0.731	0.738	0.746	0.754	0.761	0.769	0.777	0.785	0.792	0.800	110
120	0.800	0.808	0.816	0.824	0.832	0.839	0.847	0.855	0.863	0.871	0.879	120
130	0.879	0.887	0.895	0.903	0.911	0.919	0.927	0.935	0.943	0.951	0.959	130
140	0.959	0.967	0.976	0.984	0.992	1.000	1.008	1.016	1.025	1.033	1.041	140
150	1.041	1.049	1.058	1.066	1.074	1.082	1.091	1.099	1.107	1.116	1.124	150
160	1.124	1.132	1.141	1.149	1.158	1.166	1.175	1.183	1.191	1.200	1.208	160
170	1.208	1.217	1.225	1.234	1.242	1.251	1.260	1.268	1.277	1.285	1.294	170
180	1.294	1.303	1.311	1.320	1.329	1.337	1.346	1.355	1.363	1.372	1.381	180
190	1.381	1.389	1.398	1.407	1.416	1.425	1.433	1.442	1.451	1.460	1.469	190
200	1.469	1.477	1.486	1.495	1.504	1.513	1.522	1.531	1.540	1.549	1.558	200
210	1.558	1.567	1.575	1.584	1.593	1.602	1.611	1.620	1.629	1.639	1.648	210
220	1.648	1.657	1.666	1.675	1.684	1.693	1.702	1.711	1.720	1.729	1.739	220
230	1.739	1.748	1.757	1.766	1.775	1.784	1.794	1.803	1.812	1.821	1.831	230
240	1.831	1.840	1.849	1.858	1.868	1.877	1.886	1.895	1.905	1.914	1.923	240
250	1.923	1.933	1.942	1.951	1.961	1.970	1.980	1.989	1.998	2.008	2.017	250
260	2.017	2.027	2.036	2.046	2.055	2.064	2.074	2.083	2.093	2.102	2.112	260
270	2.112	2.121	2.131	2.140	2.150	2.159	2.169	2.179	2.188	2.198	2.207	270
280	2.207	2.217	2.226	2.236	2.246	2.255	2.265	2.275	2.284	2.294	2.304	280
290	2.304	2.313	2.323	2.333	2.342	2.352	2.362	2.371	2.381	2.391	2.401	290
300	2.401	2.410	2.420	2.430	2.440	2.449	2.459	2.469	2.479	2.488	2.498	300
310	2.498	2.508	2.518	2.528	2.538	2.547	2.557	2.567	2.577	2.587	2.597	310
320	2.597	2.607	2.617	2.626	2.636	2.646	2.656	2.666	2.676	2.686	2.696	320
330	2.696	2.706	2.716	2.726	2.736	2.746	2.756	2.766	2.776	2.786	2.796	330
340	2.796	2.806	2.816	2.826	2.836	2.846	2.856	2.866	2.876	2.886	2.896	340
350	2.896	2.906	2.916	2.926	2.937	2.947	2.957	2.967	2.977	2.987	2.997	350
360	2.997	3.007	3.018	3.028	3.038	3.048	3.058	3.068	3.079	3.089	3.099	360
370	3.099	3.109	3.119	3.130	3.140	3.150	3.160	3.171	3.181	3.191	3.201	370
380	3.201	3.212	3.222	3.232	3.242	3.253	3.263	3.273	3.284	3.294	3.304	380
390	3.304	3.315	3.325	3.335	3.346	3.356	3.366	3.377	3.387	3.397	3.408	390
°C	0	1	2	3	4	5	6	7	8	9	10	°C

TABLE 13 Type R Thermocouple — thermoelectric voltage as a function of temperature (°C); reference junctions at 0 °C

R°C

°C	0	1	2	3	4	5	6	7	8	9	10	°C
Thermoelectric Voltage in Millivolts												
400	3.408	3.418	3.428	3.439	3.449	3.460	3.470	3.480	3.491	3.501	3.512	400
410	3.512	3.522	3.533	3.543	3.553	3.564	3.574	3.585	3.595	3.606	3.616	410
420	3.616	3.627	3.637	3.648	3.658	3.669	3.679	3.690	3.700	3.711	3.721	420
430	3.721	3.732	3.742	3.753	3.764	3.774	3.785	3.795	3.806	3.816	3.827	430
440	3.827	3.838	3.848	3.859	3.869	3.880	3.891	3.901	3.912	3.922	3.933	440
450	3.933	3.944	3.954	3.965	3.976	3.986	3.997	4.008	4.018	4.029	4.040	450
460	4.040	4.050	4.061	4.072	4.083	4.093	4.104	4.115	4.125	4.136	4.147	460
470	4.147	4.158	4.168	4.179	4.190	4.201	4.211	4.222	4.233	4.244	4.255	470
480	4.255	4.265	4.276	4.287	4.298	4.309	4.319	4.330	4.341	4.352	4.363	480
490	4.363	4.373	4.384	4.395	4.406	4.417	4.428	4.439	4.449	4.460	4.471	490
500	4.471	4.482	4.493	4.504	4.515	4.526	4.537	4.548	4.558	4.569	4.580	500
510	4.580	4.591	4.602	4.613	4.624	4.635	4.646	4.657	4.668	4.679	4.690	510
520	4.690	4.701	4.712	4.723	4.734	4.745	4.756	4.767	4.778	4.789	4.800	520
530	4.800	4.811	4.822	4.833	4.844	4.855	4.866	4.877	4.888	4.899	4.910	530
540	4.910	4.922	4.933	4.944	4.955	4.966	4.977	4.988	4.999	5.010	5.021	540
550	5.021	5.033	5.044	5.055	5.066	5.077	5.088	5.099	5.111	5.122	5.133	550
560	5.133	5.144	5.155	5.166	5.178	5.189	5.200	5.211	5.222	5.234	5.245	560
570	5.245	5.256	5.267	5.279	5.290	5.301	5.312	5.323	5.335	5.346	5.357	570
580	5.357	5.369	5.380	5.391	5.402	5.414	5.425	5.436	5.448	5.459	5.470	580
590	5.470	5.481	5.493	5.504	5.515	5.527	5.538	5.549	5.561	5.572	5.583	590
600	5.583	5.595	5.606	5.618	5.629	5.640	5.652	5.663	5.674	5.686	5.697	600
610	5.697	5.709	5.720	5.731	5.743	5.754	5.766	5.777	5.789	5.800	5.812	610
620	5.812	5.823	5.834	5.846	5.857	5.869	5.880	5.892	5.903	5.915	5.926	620
630	5.926	5.938	5.949	5.961	5.972	5.984	5.995	6.007	6.018	6.030	6.041	630
640	6.041	6.053	6.065	6.076	6.088	6.099	6.111	6.122	6.134	6.146	6.157	640
650	6.157	6.169	6.180	6.192	6.204	6.215	6.227	6.238	6.250	6.262	6.273	650
660	6.273	6.285	6.297	6.308	6.320	6.332	6.343	6.355	6.367	6.378	6.390	660
670	6.390	6.402	6.413	6.425	6.437	6.448	6.460	6.472	6.484	6.495	6.507	670
680	6.507	6.519	6.531	6.542	6.554	6.566	6.578	6.589	6.601	6.613	6.625	680
690	6.625	6.636	6.648	6.660	6.672	6.684	6.695	6.707	6.719	6.731	6.743	690
700	6.743	6.755	6.766	6.778	6.790	6.802	6.814	6.826	6.838	6.849	6.861	700
710	6.861	6.873	6.885	6.897	6.909	6.921	6.933	6.945	6.956	6.968	6.980	710
720	6.980	6.992	7.004	7.016	7.028	7.040	7.052	7.064	7.076	7.088	7.100	720
730	7.100	7.112	7.124	7.136	7.148	7.160	7.172	7.184	7.196	7.208	7.220	730
740	7.220	7.232	7.244	7.256	7.268	7.280	7.292	7.304	7.316	7.328	7.340	740
750	7.340	7.352	7.364	7.376	7.389	7.401	7.413	7.425	7.437	7.449	7.461	750
760	7.461	7.473	7.485	7.498	7.510	7.522	7.534	7.546	7.558	7.570	7.583	760
770	7.583	7.595	7.607	7.619	7.631	7.644	7.656	7.668	7.680	7.692	7.705	770
780	7.705	7.717	7.729	7.741	7.753	7.766	7.778	7.790	7.802	7.815	7.827	780
790	7.827	7.839	7.851	7.864	7.876	7.888	7.901	7.913	7.925	7.938	7.950	790
800	7.950	7.962	7.974	7.987	7.999	8.011	8.024	8.036	8.048	8.061	8.073	800
810	8.073	8.086	8.098	8.110	8.123	8.135	8.147	8.160	8.172	8.185	8.197	810
820	8.197	8.209	8.222	8.234	8.247	8.259	8.272	8.284	8.296	8.309	8.321	820
830	8.321	8.334	8.346	8.359	8.371	8.384	8.396	8.409	8.421	8.434	8.446	830
840	8.446	8.459	8.471	8.484	8.496	8.509	8.521	8.534	8.546	8.559	8.571	840
850	8.571	8.584	8.597	8.609	8.622	8.634	8.647	8.659	8.672	8.685	8.697	850
860	8.697	8.710	8.722	8.735	8.748	8.760	8.773	8.785	8.798	8.811	8.823	860
870	8.823	8.836	8.849	8.861	8.874	8.887	8.899	8.912	8.925	8.937	8.950	870
880	8.950	8.963	8.975	8.988	9.001	9.014	9.026	9.039	9.052	9.065	9.077	880
890	9.077	9.090	9.103	9.115	9.128	9.141	9.154	9.167	9.179	9.192	9.205	890
°C	0	1	2	3	4	5	6	7	8	9	10	°C

TABLE 13 Type R Thermocouple— thermoelectric voltage as a function of temperature (°C); reference junctions at 0 °C

°C	0	1	2	3	4	5	6	7	8	9	10	°C
Thermoelectric Voltage in Millivolts												
900	9.205	9.218	9.230	9.243	9.256	9.269	9.282	9.294	9.307	9.320	9.333	900
910	9.333	9.346	9.359	9.371	9.384	9.397	9.410	9.423	9.436	9.449	9.461	910
920	9.461	9.474	9.487	9.500	9.513	9.526	9.539	9.552	9.565	9.578	9.590	920
930	9.590	9.603	9.616	9.629	9.642	9.655	9.668	9.681	9.694	9.707	9.720	930
940	9.720	9.733	9.746	9.759	9.772	9.785	9.798	9.811	9.824	9.837	9.850	940
950	9.850	9.863	9.876	9.889	9.902	9.915	9.928	9.941	9.954	9.967	9.980	950
960	9.980	9.993	10.006	10.019	10.032	10.046	10.059	10.072	10.085	10.098	10.111	960
970	10.111	10.124	10.137	10.150	10.163	10.177	10.190	10.203	10.216	10.229	10.242	970
980	10.242	10.255	10.268	10.282	10.295	10.308	10.321	10.334	10.347	10.361	10.374	980
990	10.374	10.387	10.400	10.413	10.427	10.440	10.453	10.466	10.480	10.493	10.506	990
1000	10.506	10.519	10.532	10.546	10.559	10.572	10.585	10.599	10.612	10.625	10.638	1000
1010	10.638	10.652	10.665	10.678	10.692	10.705	10.718	10.731	10.745	10.758	10.771	1010
1020	10.771	10.785	10.798	10.811	10.825	10.838	10.851	10.865	10.878	10.891	10.905	1020
1030	10.905	10.918	10.932	10.945	10.958	10.972	10.985	10.998	11.012	11.025	11.039	1030
1040	11.039	11.052	11.065	11.079	11.092	11.106	11.119	11.132	11.146	11.159	11.173	1040
1050	11.173	11.186	11.200	11.213	11.227	11.240	11.253	11.267	11.280	11.294	11.307	1050
1060	11.307	11.321	11.334	11.348	11.361	11.375	11.388	11.402	11.415	11.429	11.442	1060
1070	11.442	11.456	11.469	11.483	11.496	11.510	11.524	11.537	11.551	11.564	11.578	1070
1080	11.578	11.591	11.605	11.618	11.632	11.646	11.659	11.673	11.686	11.700	11.714	1080
1090	11.714	11.727	11.741	11.754	11.768	11.782	11.795	11.809	11.822	11.836	11.850	1090
1100	11.850	11.863	11.877	11.891	11.904	11.918	11.931	11.945	11.959	11.972	11.986	1100
1110	11.986	12.000	12.013	12.027	12.041	12.054	12.068	12.082	12.096	12.109	12.123	1110
1120	12.123	12.137	12.150	12.164	12.178	12.191	12.205	12.219	12.233	12.246	12.260	1120
1130	12.260	12.274	12.288	12.301	12.315	12.329	12.342	12.356	12.370	12.384	12.397	1130
1140	12.397	12.411	12.425	12.439	12.453	12.466	12.480	12.494	12.508	12.521	12.535	1140
1150	12.535	12.549	12.563	12.577	12.590	12.604	12.618	12.632	12.646	12.659	12.673	1150
1160	12.673	12.687	12.701	12.715	12.729	12.742	12.756	12.770	12.784	12.798	12.812	1160
1170	12.812	12.825	12.839	12.853	12.867	12.881	12.895	12.909	12.922	12.936	12.950	1170
1180	12.950	12.964	12.978	12.992	13.006	13.019	13.033	13.047	13.061	13.075	13.089	1180
1190	13.089	13.103	13.117	13.131	13.145	13.158	13.172	13.186	13.200	13.214	13.228	1190
1200	13.228	13.242	13.256	13.270	13.284	13.298	13.311	13.325	13.339	13.353	13.367	1200
1210	13.367	13.381	13.395	13.409	13.423	13.437	13.451	13.465	13.479	13.493	13.507	1210
1220	13.507	13.521	13.535	13.549	13.563	13.577	13.590	13.604	13.618	13.632	13.646	1220
1230	13.646	13.660	13.674	13.688	13.702	13.716	13.730	13.744	13.758	13.772	13.786	1230
1240	13.786	13.800	13.814	13.828	13.842	13.856	13.870	13.884	13.898	13.912	13.926	1240
1250	13.926	13.940	13.954	13.968	13.982	13.996	14.010	14.024	14.038	14.052	14.066	1250
1260	14.066	14.081	14.095	14.109	14.123	14.137	14.151	14.165	14.179	14.193	14.207	1260
1270	14.207	14.221	14.235	14.249	14.263	14.277	14.291	14.305	14.319	14.333	14.347	1270
1280	14.347	14.361	14.375	14.390	14.404	14.418	14.432	14.446	14.460	14.474	14.488	1280
1290	14.488	14.502	14.516	14.530	14.544	14.558	14.572	14.586	14.601	14.615	14.629	1290
1300	14.629	14.643	14.657	14.671	14.685	14.699	14.713	14.727	14.741	14.755	14.770	1300
1310	14.770	14.784	14.798	14.812	14.826	14.840	14.854	14.868	14.882	14.896	14.911	1310
1320	14.911	14.925	14.939	14.953	14.967	14.981	14.995	15.009	15.023	15.037	15.052	1320
1330	15.052	15.066	15.080	15.094	15.108	15.122	15.136	15.150	15.164	15.179	15.193	1330
1340	15.193	15.207	15.221	15.235	15.249	15.263	15.277	15.291	15.306	15.320	15.334	1340
1350	15.334	15.348	15.362	15.376	15.390	15.404	15.419	15.433	15.447	15.461	15.475	1350
1360	15.475	15.489	15.503	15.517	15.531	15.546	15.560	15.574	15.588	15.602	15.616	1360
1370	15.616	15.630	15.645	15.659	15.673	15.687	15.701	15.715	15.729	15.743	15.758	1370
1380	15.758	15.772	15.786	15.800	15.814	15.828	15.842	15.856	15.871	15.885	15.899	1380
1390	15.899	15.913	15.927	15.941	15.955	15.969	15.984	15.998	16.012	16.026	16.040	1390
°C	0	1	2	3	4	5	6	7	8	9	10	°C

TABLE 13 Type R Thermocouple— thermoelectric voltage as a function of temperature (°C); reference junctions at 0 °C

R°C

°C	0	1	2	3	4	5	6	7	8	9	10	°C
Thermoelectric Voltage in Millivolts												
1400	16.040	16.054	16.068	16.082	16.097	16.111	16.125	16.139	16.153	16.167	16.181	1400
1410	16.181	16.196	16.210	16.224	16.238	16.252	16.266	16.280	16.294	16.309	16.323	1410
1420	16.323	16.337	16.351	16.365	16.379	16.393	16.407	16.422	16.436	16.450	16.464	1420
1430	16.464	16.478	16.492	16.506	16.520	16.534	16.549	16.563	16.577	16.591	16.605	1430
1440	16.605	16.619	16.633	16.647	16.662	16.676	16.690	16.704	16.718	16.732	16.746	1440
1450	16.746	16.760	16.774	16.789	16.803	16.817	16.831	16.845	16.859	16.873	16.887	1450
1460	16.887	16.901	16.915	16.930	16.944	16.958	16.972	16.986	17.000	17.014	17.028	1460
1470	17.028	17.042	17.056	17.071	17.085	17.099	17.113	17.127	17.141	17.155	17.169	1470
1480	17.169	17.183	17.197	17.211	17.225	17.240	17.254	17.268	17.282	17.296	17.310	1480
1490	17.310	17.324	17.338	17.352	17.366	17.380	17.394	17.408	17.423	17.437	17.451	1490
1500	17.451	17.465	17.479	17.493	17.507	17.521	17.535	17.549	17.563	17.577	17.591	1500
1510	17.591	17.605	17.619	17.633	17.647	17.661	17.676	17.690	17.704	17.718	17.732	1510
1520	17.732	17.746	17.760	17.774	17.788	17.802	17.816	17.830	17.844	17.858	17.872	1520
1530	17.872	17.886	17.900	17.914	17.928	17.942	17.956	17.970	17.984	17.998	18.012	1530
1540	18.012	18.026	18.040	18.054	18.068	18.082	18.096	18.110	18.124	18.138	18.152	1540
1550	18.152	18.166	18.180	18.194	18.208	18.222	18.236	18.250	18.264	18.278	18.292	1550
1560	18.292	18.306	18.320	18.334	18.348	18.362	18.376	18.390	18.404	18.417	18.431	1560
1570	18.431	18.445	18.459	18.473	18.487	18.501	18.515	18.529	18.543	18.557	18.571	1570
1580	18.571	18.585	18.599	18.613	18.627	18.640	18.654	18.668	18.682	18.696	18.710	1580
1590	18.710	18.724	18.738	18.752	18.766	18.779	18.793	18.807	18.821	18.835	18.849	1590
1600	18.849	18.863	18.877	18.891	18.904	18.918	18.932	18.946	18.960	18.974	18.988	1600
1610	18.988	19.002	19.015	19.029	19.043	19.057	19.071	19.085	19.098	19.112	19.126	1610
1620	19.126	19.140	19.154	19.168	19.181	19.195	19.209	19.223	19.237	19.250	19.264	1620
1630	19.264	19.278	19.292	19.306	19.319	19.333	19.347	19.361	19.375	19.388	19.402	1630
1640	19.402	19.416	19.430	19.444	19.457	19.471	19.485	19.499	19.512	19.526	19.540	1640
1650	19.540	19.554	19.567	19.581	19.595	19.609	19.622	19.636	19.650	19.663	19.677	1650
1660	19.677	19.691	19.705	19.718	19.732	19.746	19.759	19.773	19.787	19.800	19.814	1660
1670	19.814	19.828	19.841	19.855	19.869	19.882	19.896	19.910	19.923	19.937	19.951	1670
1680	19.951	19.964	19.978	19.992	20.005	20.019	20.032	20.046	20.060	20.073	20.087	1680
1690	20.087	20.100	20.114	20.127	20.141	20.154	20.168	20.181	20.195	20.208	20.222	1690
1700	20.222	20.235	20.249	20.262	20.275	20.289	20.302	20.316	20.329	20.342	20.356	1700
1710	20.356	20.369	20.382	20.396	20.409	20.422	20.436	20.449	20.462	20.475	20.488	1710
1720	20.488	20.502	20.515	20.528	20.541	20.554	20.567	20.581	20.594	20.607	20.620	1720
1730	20.620	20.633	20.646	20.659	20.672	20.685	20.698	20.711	20.724	20.736	20.749	1730
1740	20.749	20.762	20.775	20.788	20.801	20.813	20.826	20.839	20.852	20.864	20.877	1740
1750	20.877	20.890	20.902	20.915	20.928	20.940	20.953	20.965	20.978	20.990	21.003	1750
1760	21.003	21.015	21.027	21.040	21.052	21.065	21.077	21.089	21.101			1760

°C	0	1	2	3	4	5	6	7	8	9	10	°C
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